

# OROMEL 505

## METALLIC FINISH ALKYD ENAMEL

High gloss metallic decorative enamel with special pigments that provide the paint film with an anticorrosive power. Easy to apply, with high metallic gloss and good outdoor resistance and excellent decorative effect. Suitable for indoor & outdoor use on all properly primed surfaces (doors, windows, furniture, lamps, fences ...).

### Physical parameters

Viscosity (Ford cup #4)	50 – 100"
Specific gravity	0,90 – 0,95 g/cc
Solids content	47 – 50%
VOC	<500 g/L Directive 2004/42/CE: Limit value (2010) for this product (sub. cat. A/i): 500 g/L
Colour	Grey ME. For other colours, consult us
Spreading rate	14 – 21 m <sup>2</sup> /L (45 – 70 g/m <sup>2</sup> )
In-can appearance	Viscous liquid
Dry film appearance	High gloss metallic finish decorative enamel
Stability	12 months at 10 – 25°C
Gloss	Metallic
Adhesion	100% (Max: GT0)

### Product use information

Surface	Iron, steel, wood
Surface preparation	Surface must be dry and clean according to NTE-RPP-34-35-36.
Product preparation	Stir thoroughly the contents of the container with a spatula.
Application method	Brush, Roller, Pneumatic spray, Airless spray For an aesthetic finish of higher quality, it is recommended to spray
Dilution	Brush/roller application: Do not dilute or max. 2% with ORODIS 719 Spray application: Up to 5% with ORODIS 717
Application	Apply 1 – 2 coats of 20 – 30 µm dry film thickness on a grey or white base coat
Drying	Touch drying time: 4 – 8 hours Drying time is very influenced by the applied quantity, the environment and the substrate's type and condition
Recoatable	24 – 48 hours
Cleaning	ORODIS 719

### Application process

	Primer	Intermediate	Top coat
Iron, steel	OROPRIMER 420	OROMEL 505	OROMEL 505
Wood	OROPRIMER 401	OROMEL 505	OROMEL 505

### Additional information

Safety	Consult package labelling. For further information, ask for the Material Safety Data Sheet
Storage	1 year

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IRURENA GROUP

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